

ABSTRACT OF THE DISCLOSURE

In a method of manufacturing a friction member used for a vibration wave driving apparatus including a vibration member, a contact member which is brought  
5 into frictional contact with the vibration member and relatively moved by vibrations produced in the vibration member, and the friction member formed on one of friction portions of the vibration member and contact member, a molded member is formed by  
10 compression molding of a fluoroplastic powder and an additive, a sintered member is formed by sintering the molded member, a sheet is formed by cutting the sintered member in the form of a sheet, and a modified layer formed by cutting is removed from the friction  
15 surface of the sheet.